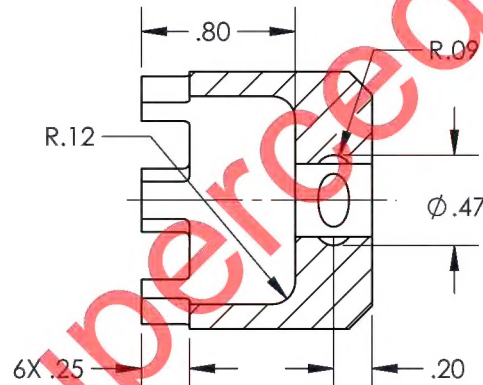
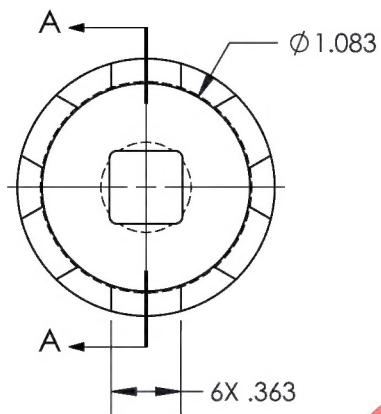
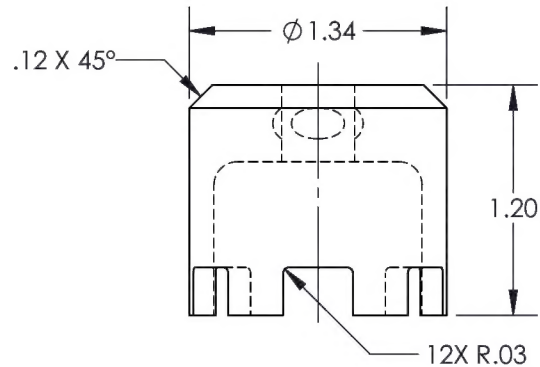
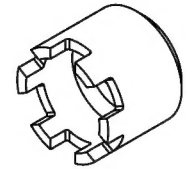
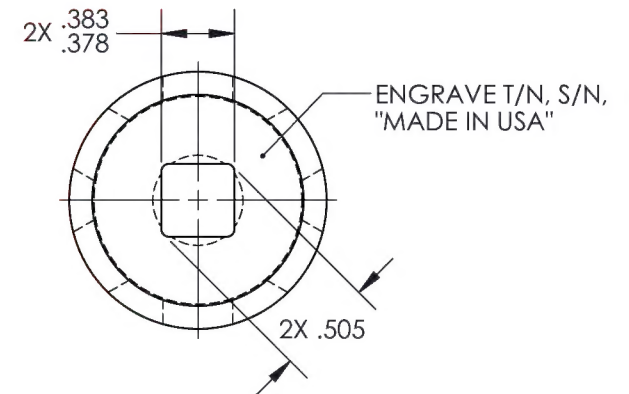


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED BALL LOCK INDENTATIONS AND CH'D FROM YELLOW ZINC COATING TO BLACK OXIDE PER HELI PRODUCTS INVENTORY. ALSO LOOSENED LENGTH AND INSIDE RADIUS TOLERANCE.	10/1/2009	WP	DW
1A		CORRECTED T/N WAS RBEA93-3305-20 IS RBE350A93-3305-20.	11/15/2013	RJC	RW
2	17-0142	CH'D DIM'S WAS SQ. .380/.376 IS 2X .383/.378, WAS WAS R.094 SPHERE. IS R.09. ADDED DIM 2X .505. CH'D MAT'L WAS 4140 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-32. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	6/19/2017	RJC	JAG



SECTION A-A



DART AEROSPACE	
TITLE TAIL GEARBOX WRENCH	
DWG NO. RBE350A93-3305-20	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-32	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: PERRITT	.X ± .1 SURFACES = 125
CHECKED: DD 06/19/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 06/20/2017	.015 x 45° OR .015R
QA APPR: JL 06/28/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: JAG 06/30/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 5/27/2009
USED ON MODEL EUROCOPTER AS350/355	
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET WRENCH	4140/4142		